

CMS Superconducting Solenoid

CMS is a high-performance general-purpose detector for the LHC collider. The magnet, delivered in 2005, consists of a 4 T superconducting coil having a free bore measuring 6 m in diameter and a total length of about 13 m. It is wound in five separate coil modules which are joined along a common axis, before being inserted in the vacuum tank.

The main characteristics of the CMS solenoid are:

- active length: 12.5 m
- outer diameter: 6.9 m
- weight: 225 t
- operating temperature: 4.5 K
- operating current 19500 A
- indirect cooling.

Each coil module consists of a four layer winding, VP impregnated with epoxy resin. The conductor is realized in four parts: a 32 strands Rutherford superconducting cable co-extruded inside a high purity aluminum matrix, plus two Al 6082 bars, electron-beam welded, to mechanically reinforce the conductor itself. This magnet was successfully commissioned in autumn 2006, showing no training behaviour.



MAGNETS FOR FUSION



MAGNETS FOR HIGH ENERGY PHYSICS



MAGNETS FOR MEDICAL APPLICATIONS



SYSTEMS FOR ENERGY



SERVICES & REPAIRS



Cylinder vertical milling machining



Module winding



Preparation of a module for VPI impregnation



Module assembly at CERN